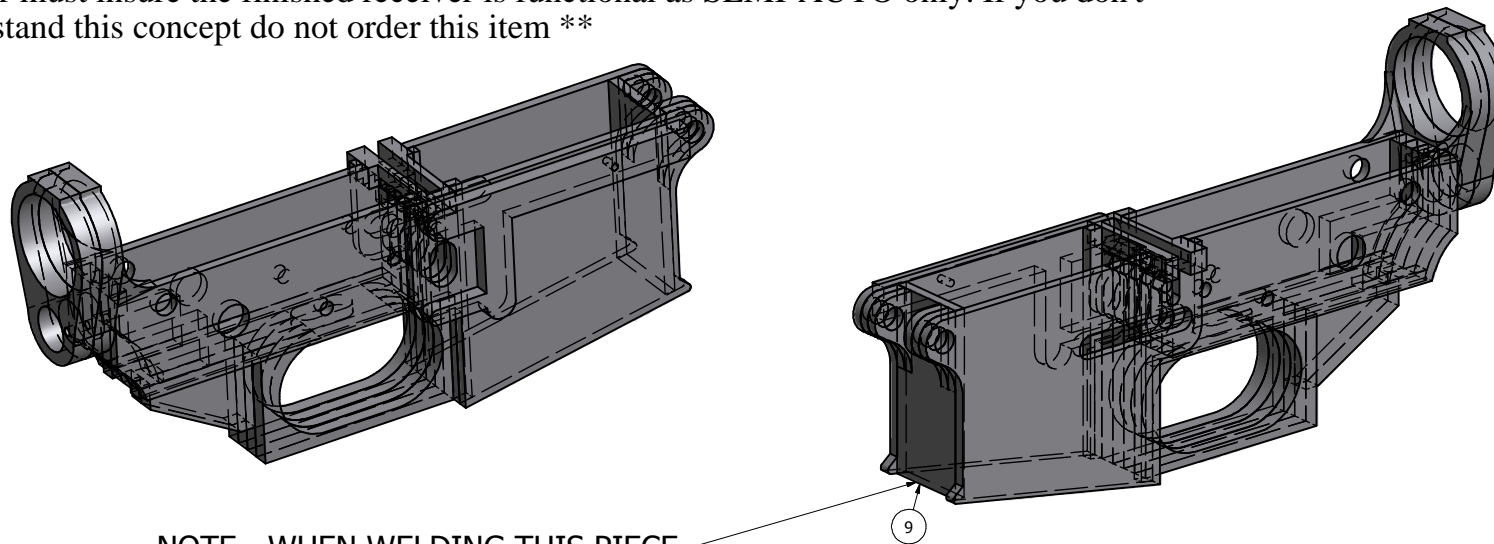


Please note - these are designed for builders and still require some work in addition to welding such as tapping of the buffer tube hole, drilling détente holes, drilling bolt release pivot pin holes and some fitting. Note - tap and drill holes prior to assembly. ** The builder must insure the finished receiver is functional as SEMI-AUTO only. If you don't understand this concept do not order this item **



NOTE - WHEN WELDING THIS PIECE IN PLACE MAKE SURE THE MAGAZINE CAN BE INSERTED FREELY

PARTS LIST		
ITEM	QTY	PART NUMBER
1	4	7 ga - pt1
2	1	7 ga - pt2
3	2	7 ga - pt3
4	2	7 ga - pt4
5	1	11 ga - pt2
6	1	11 ga - pt3
7	1	11 ga - pt4
8	1	11 ga - pt5
9	1	11 ga - pt6
10	4	11 ga - pt7
11	1	25" - pt1
12	2	25" - pt2
13	1	11 ga - pt8
14	2	11 ga - pt9

<p>FLAT SPOT</p> <p>P.O. BOX 86 HAZEL, KANSAS 67101 flatspot@comcast.net www.theflatspot.net</p>	DRAWN BY rscharping	4/28/2013	MATERIAL ASSEMBLY
	TOLERANCE ± .030" ± 1'	TITLE AR Flat Assembly	
	CUSTOMER	DWG NO AR Flat Assembly	
	SCALE	REV SHEET 2 OF 2	