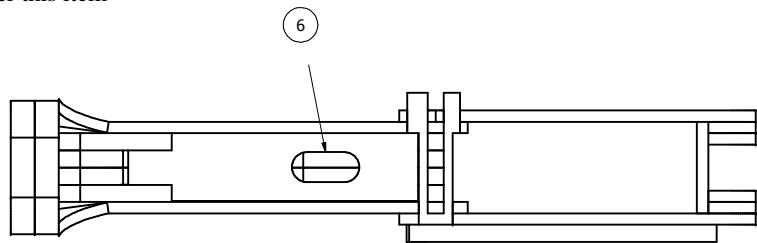



PARTS LIST		
ITEM	QTY	PART NUMBER
1	4	7 ga - pt1
2	1	7 ga - pt2
3	2	7 ga - pt3
4	2	7 ga - pt4
5	1	11 ga - pt2
6	1	11 ga - pt3
7	1	11 ga - pt4
8	1	11 ga - pt5
9	1	11 ga - pt6
10	4	11 ga - pt7
11	1	25" - pt1
12	2	25" - pt2
13	1	11 ga - pt8
14	2	11 ga - pt9

Please note - these are designed for builders and still require some work in addition to welding such as tapping of the buffer tube hole, drilling détente holes, drilling bolt release pivot pin holes and some fitting. Note - tap and drill holes prior to assembly. ** The builder must insure the finished receiver is functional as SEMI-AUTO only. If you don't understand this concept do not order this item **

DEBURR ALL LASER TABS AND EDGES PRIOR TO ASSEMBLY TO INSURE PROPER FIT





FLAT SPOT
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www.theflatspot.net

DRAWN BY rscharping	4/28/2013	MATERIAL ASSEMBLY
TOLERANCE (UNLESS OTHERWISE NOTED) ± .030" ± 1'		TITLE AR Flat Assembly
CUSTOMER		DWG NO AR Flat Assembly
		REV
SCALE		SHEET 1 OF 2